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GENEVA, ALABAMA 36340-0580

800-239-4621

FAX 1-800-508-1469

www.reliablelouvers.com

430FB STATIONARY LOUVER

FORMED STEEL

STANDARD CONSTRUCTION

FRAME

16 (1.6) gage galvanized steel frame depth is 4" (102).

BLADES

18 (1.2) gage galvanized steel, J-style blades (formerly "weatherproof") positioned at 30° angle and spaced approximately 4" (102) center to center.

19 gage galvanized, 1/2" mesh screen in removable frame. Screen adds approximately 1/2" to louver depth.

FINISH

Mill.

MINIMUM SIZE

12"w x 12"h (305 x 305).

MAXIMUM FACTORY ASSEMBLY SIZE

60 sq. ft. (5.6m2) per section not to exceed 120" x 72" (3048 x 1829) or 72" x 120" (1829 x 3048).

Louvers larger than the maximum factory assembly size will require field assembly of smaller sections.

SUPPORTS

Louvers may be provided with rear mounted blade supports that increase overall louver depth depending on louver size, assembly configuration or windload.

FEATURES

The 430FB offers:

- · High free area, low pressure drop.
- · Economical galvanized steel construction.

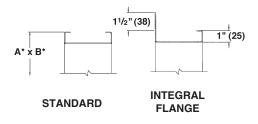
VARIATIONS

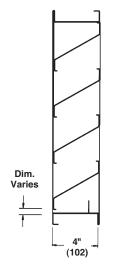
Variations to the basic design of this louver are available at additional cost. They include:

- · Extended sill.
- · Hinged frame.
- · Front or rear security bars.
- Filter racks.
- · A variety of bird and insect screens.
- · Selection of finishes: baked enamel (modified fluoropolymer), epoxy, Kynar, Pearledize and prime coat.

Consult Reliable for other special requirements.

FRAME CONSTRUCTION





Dimensions in inches, parenthesis () indicate millimeters.

*Units furnished 1/4" (6) smaller than given opening dimensions.

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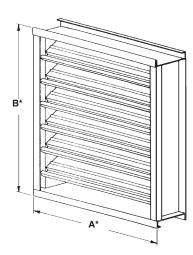
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4375FD HIGH PERFORMANCE STATIONARY LOUVER DRAINABLE BLADE

ROLL FORMED STEEL



STANDARD CONSTRUCTION

FRAME

4" (102) deep, 18 (1.3) gage galvanized steel.

BLADES

18 (1.3) gage galvanized steel. Drainable blades are positioned at $37^{1/2}^{\circ}$ angle and spaced approximately $3^{1/2}^{\circ}$ (89) center to center.

SCREEN

¹/₂" mesh x 19 (1.1) gage galvanized bird screen in removable frame. Screen adds approximately ¹/₂" (13) to louver depth.

FINISH

Mill.

MINIMUM SIZE

12"w x 12"h (305 x 305).

APPROXIMATE SHIPPING WEIGHT

7 lbs. per sq. ft

MAXIMUM FACTORY ASSEMBLY SIZE

120"w x 90"h (3048 x 2286) or 90"w x 120"h (2286 x 3048)

Louvers larger than the maximum factory assembly size will require field assembly of smaller sections.

FEATURES

The 4375FD offers:

- Published performance ratings based on testing in accordance with AMCA Publication 511.
- High free area, low pressure drop, low water penetration.
- Drain gutters in each blade and downspouts in jambs and mullions to drain water from louver for minimum water cascade from blade to blade.
- Architecturally styled hidden mullions allowing continuous line appearance up to 120".
- · Economical galvanized steel construction.

VARIATIONS

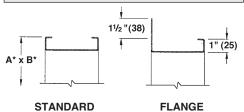
Variations to the basic design of this louver are available at additional cost. They include:

- · Extended sill.
- · Hinged frame.
- · Front or rear security bars.
- Filter racks.
- A variety of bird and insect screens.
- Selection of finishes: baked enamel (modified fluoropolymer), epoxy, Kynar, Acrodize and prime coat.

Consult Reliable for other special requirements.

Dim. Varies Water Stop

FRAME CONSTRUCTION



Dimensions in inches, parenthesis () indicate millimeters.

*Units furnished 1/4" (6) smaller than given opening dimensions.

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445FB STATIONARY LOUVER

ROLL FORMED STEEL

STANDARD CONSTRUCTION

FRAME

4" (102) deep, 18 gage (1.3) galvanized steel.

BLADES

20 gage (1.0) galvanized steel, J-style blades (formerly "weatherproof") are positioned at 45° angle and spaced approximately 5" (127) center to center.

SCREEN

¹/₂" x 19 gage (13 x 1.1) galvanized bird screen in removable frame. Screen adds approximately ¹/₂" (13) to louver depth.

FINISH

Mill.

MINIMUM SIZE

12"w x 12"h (305 x 305).

APPROXIMATE SHIPPING WEIGHT

6 lbs. per sq. ft. (29.3 per m2).

MAXIMUM FACTORY ASSEMBLY SIZE

64 sq. ft. (6m²) per section, not to exceed 120"w x 90"h (3048 x 2286) or 90"w x 120"h (2286 x 3048).

Louvers larger than the maximum factory assembly size will require field assembly of smaller sections.

SUPPORTS

Louvers may be provided with rear mounted blade supports that increase overall louver depth depending on louver size, assembly configuration or windload.

Consult Reliable for additional information.

FEATURES

The 445FB:

- · 45% Free Area.
- Published performance ratings based on testing in accordance with AMCA Publication 511.
- Hidden mullions for attractive appearance.
- · Economical galvanized steel construction.

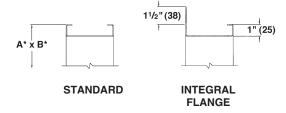
VARIATIONS

Variations to the basic design of this louver are available at additional cost. They include:

- Extended sill.
- Hinged frame.
- Front or rear security bars.
- Filter racks.
- Installation angles.
- · A variety of bird and insect screens.
- Selection of finishes: prime coat, baked enamel (modified fluoropolymer), epoxy, Acrodize and Kynar.

Consult Reliable for other special requirements.

FRAME CONSTRUCTION



Dimensions in inches, parenthesis () indicate millimeters.

Bird

Screen

Water Stop

*Units furnished 1/4" (6) smaller than given opening dimensions.

TAG	QTY.	SIZE		FRAME	VARIATIONS
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PROJECT
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LOCATION CONTRACTOR DATE



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6375FD STATIONARY LOUVER

ROLL FORMED STEEL

STANDARD CONSTRUCTION

FRAME

6" (152) deep, 18 gage (1.3) galvanized steel.

BLADES

18 (1.3) gage galvanized steel. Drainable blades are positioned at $37^{1/2}^{\circ}$ angle and spaced approximately $4^{3}/_{4}$ " (121) center to center.

SCREEN

1/2" mesh x 19 gage (13 x 1.1) galvanized bird screen in removable frame. Screen adds approximately 1/2" (13) to louver depth.

FINISH

Mill.

MINIMUM SIZE

12"w x 12"h (305 x 305).

APPROXIMATE SHIPPING WEIGHT

5 lbs. per sq. ft (24.4 kg/m²)

MAXIMUM FACTORY ASSEMBLY SIZE

64 square feet (6m²) per section, not to exceed 60"w x 120"h (1524 x 3048) or 120"w x 60"h (3048 x 1524).

Louvers larger than the maximum factory assembly size will require field assembly of smaller sections.

SUPPORTS

Bird

Screen

Water Stop Louvers may be provided with rear mounted blade supports that increase overall louver depth depending on louver size, assembly configuration or windload.

Consult Reliable for additional information.

FEATURES

The 6375FD:

- 54% Free Area.
- Published performance ratings based on testing in accordance with AMCA Publication 511.
- Drain gutters in each blade and downspouts in jambs and mullions to drain water from louver for minimum water cascade from blade to blade.
- Low pressure drop and low water penetration
- Hidden vertical blade supports allow continuous blade appearance up to 120"w (3048).
- · Economical galvanized steel construction.

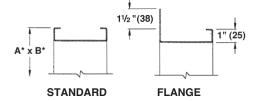
VARIATIONS

Variations to the basic design of this louver are available at additional cost. They include:

- · Extended sill.
- · Hinged frame.
- · Front or rear security bars.
- · Filter racks.
- · Installation angles.
- · A variety of bird and insect screens.
- · Heavier, 16 gage (1.6) construction.
- Formed stainless steel construction with 18 gage (1.3) or 16 gage (1.6) frame and blades.
- Selection of finishes: prime coat, baked enamel (modified fluoropolymer), epoxy, Acrodize and Kynar.

Consult Reliable for other special requirements.

FRAME CONSTRUCTION



Dimensions in inches, parenthesis () indicate millimeters.

*Units furnished 1/4" (6) smaller than given opening dimensions.

TAG	QTY.	SIZE		FRAME	VARIATIONS
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645FB STATIONARY LOUVER

ROLL FORMED STEEL

STANDARD CONSTRUCTION

FRAME

6" (152) deep, 20 (1.4) gage galvanized steel.

BLADES

20 gage (1.4) galvanized steel, J-style blades (formerly "weatherproof") are positioned at 45° angle and spaced approximately 611/16" (170) center to center.

SCREEN

¹/₂" (13) mesh 19 gage (1.1) galvanized screen in removable frame. Screen adds approximately ¹/₂" (13) to louver depth.

FINISH

Bird Screen

Water

Stop

Mill.

MINIMUM SIZE

12" wide x 12" high (305 x 305).

MAXIMUM FACTORY ASSEMBLY SIZE

64 sq. ft. (6m²). Sections must fit into standard enclosed trailer 90" high x 240" deep (2286 x 6096).



Architectural Style Hidden Mullion

3 offers:

The 645FB offers:

 Architecturally styled hidden mullions for attractive appearance.

FEATURES

· Economical galvanized steel construction.

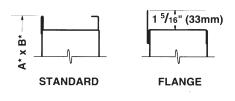
VARIATIONS

Variations to the basic design of this louver are available at additional cost. They include:

- · Extended sill
- · Hinged frame
- · Front or rear security bars
- Filter racks
- · A variety of bird and insect screens
- Selection of finishes: baked enamel (modified fluropolymer), epoxy, integral color and clear anodize, Kynar, Flurodize and prime coat.
- Heavier, 18 gage (1.2) and 16 gage (1.5) construction.

Consult Reliable for other special requirements.

FRAME CONSTRUCTION



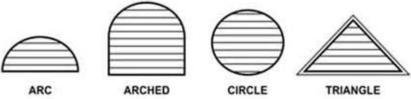
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*Units furnished 1/4" (6) smaller than given opening dimensions.

TAG	QTY.	SIZE		FRAME	VARIATIONS
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LOUVERS

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